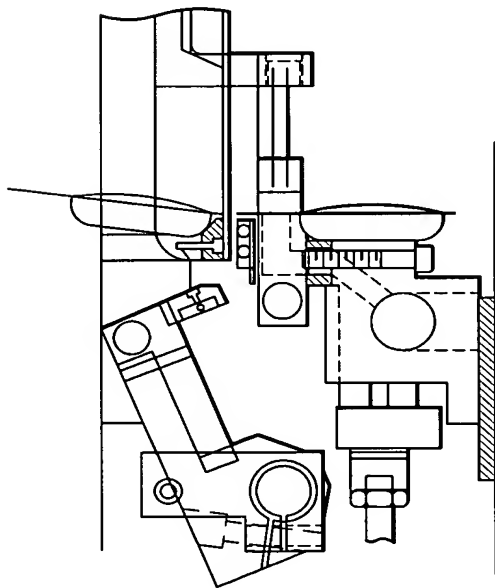


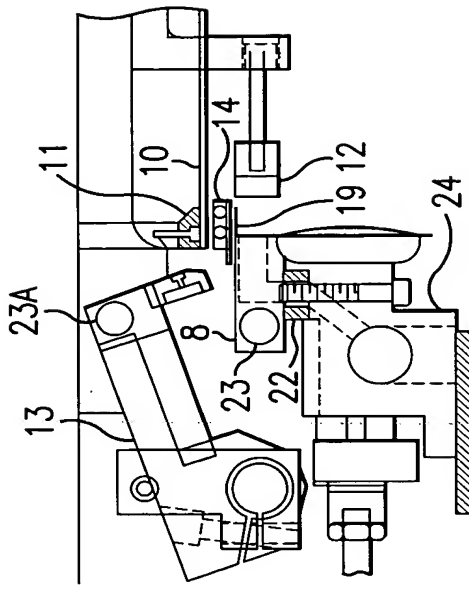


FLAP MAKING SYSTEM



POSITION #1
FIG. 6A

FLAP MAKING SYSTEM



POSITION #2
FIG. 6B